Now you can enjoy the same great features of the Royal Quick-Grip™ CNC Collet Chuck on your manual engine lathes, including ten-second collet changes and parallel-grip collets with a full .062" clamping range.

No hydraulic actuator needed – chuck is operated with a traditional square-drive chuck key (included) via a side-access screw.

In addition to manual lathe applications, this chuck can also be utilized on grinders, indexers, rotary tables, etc.

By eliminating the drawtube and offering a full 2-5/8" thru capacity (compared to 1-1/16" of a 5C collet closer), users can make much better use of their lathe’s spindle capacity.

Very accurate – 0.0005" TIR guaranteed!

Balanced to 4,000 rpm.

Superior gripping force – approximately 300% greater than our 5C pneumatic collet closer.

Order backplate separately. Other backplate styles available as custom order.

For use with Royal QG-65 collets (pages 22-23).

Note – this product is specifically designed for use on manual equipment not equipped with a hydraulic actuator. For CNC lathes, better performance will be achieved through the use of Royal CNC Collet Chucks.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>CAPACITY</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>PART NUMBER</th>
<th>PRICE</th>
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<tbody>
<tr>
<td>QG-65</td>
<td>2.66</td>
<td>7.87</td>
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<td>1.38</td>
<td>43920</td>
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*Order backplate and collets separately.

Hardened and precision ground.

Backplates accept Royal Quick-Grip™ stops featured on page 16.