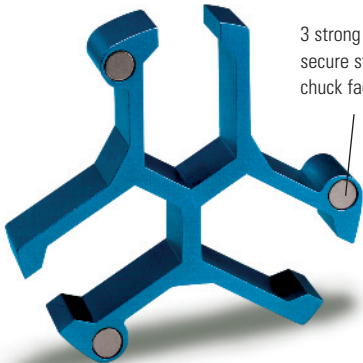




## ROYAL CHUCK STOPS



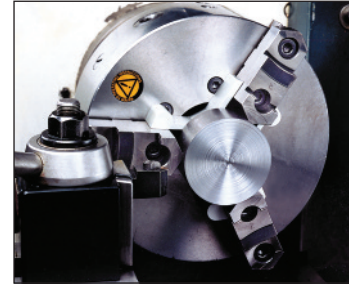
3 strong magnets secure stop to chuck face.



- ❑ The Royal Chuck Stop provides a simple, consistent method for **locating short parts** in a 3-jaw lathe chuck.
- ❑ Captive, web-shaped design eliminates the danger of using spacers or parallels that could come loose and be thrown from a spinning chuck. Three strong magnets further secure the stop to the chuck face.
- ❑ Stop allows short parts to project past the chuck jaws, providing **clearance for facing operations**.
- ❑ Setup time is greatly reduced – no need to bore soft jaws.
- ❑ The Royal Chuck Stop is very accurate – front

and back locating surfaces are parallel within +/- 0.0004".

- ❑ Accommodates chuck jaws up to 55mm (2 1/8") wide.
- ❑ Anodized finish provides good wear-resistance.



### Royal Chuck Stop Sets

DESCRIPTION	PART NUMBER	PRICE
Standard Set – includes 15, 20, & 25mm stops	25200	<b>\$295</b>
Deluxe Set – includes 15, 20, 25, 30, & 35mm stops	25210	<b>513</b>



## ROYAL SENSITIVE DRILL FEED



- ❑ Makes drilling of small holes easy.
- ❑ Drills small holes independent of coarser standard quill feed.
- ❑ Gives operator better **feel and control** of feed rate.
- ❑ 3/4" travel.
- ❑ Fingertip-controlled feed rate helps prevent walking and deflection.
- ❑ Eliminates the need for expensive specialized machines to drill small holes.



### Royal Sensitive Drill Feed

SHANK DIA.	CHUCK MOUNT TAPER	PART NUMBER	PRICE
1/2"	Jacobs #0 (DIN B6)	25300	<b>\$88</b>

Price does not include drill chuck pictured.

### Simple to Use:

1. Grasp free-turning knurled ring and feed with gentle finger pressure.
2. Drill feed is spring-loaded and retracts automatically when ring is released.